

Work Order ID 55789

February 1, 2010 10:01:11 AM



Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 2/01/10 Start Qty: 36.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 36.00



Customer:

Reference:

Approvals:

Process Plan:

Handwritten signature

Date: 10-201

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

U

Debur

Handwritten: SN 10/02/05

Handwritten: 36 0

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

Handwritten: SN 10/02/05

Handwritten: 36 0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Handwritten: N.A 10/02/05

Handwritten: 36 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55789

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Page 2

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Revision ID:

Stop



Item Name: Bushing

Start Date: 2/01/10 Start Qty: 36.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 36.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: Steve

0.00



Packaging

Memo

0.00

Packaging

10-2-08

sl

(360)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/09

ME

10-2-08

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

February 1, 2010 10:01:16 AM

Page 1

Work Order ID: 55789



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 2/01/10

Required Date: 2/05/10

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	48.2351	2.3684			



304 ROUND BAR 0.375

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

48.2350579

112058

0.01317895

112473

9.6003

113325

38.6215789

2.61 SN 10/02/05

W/O:		WORK ORDER CHANGES					
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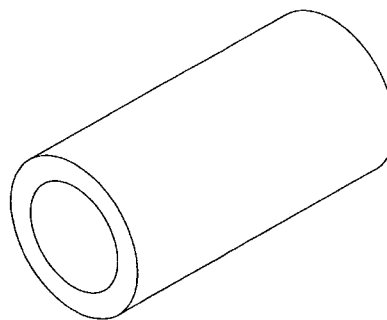
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D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 53789
PL 10-201

RELEASED
10-20-01

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3759 TITLE BUSHING REV. A SHEET 1 OF 2 SCALE NTS	
DRAWN	AJS				
CHECKED	ME				
MFG. APPR.	ME				
APPROVED	ME				
DE APPR.	#				
DATE		08.03.03		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

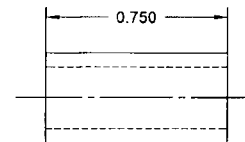
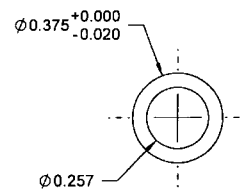
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D3759-1 BUSHING

11-08-03-17-110

W/O 55789

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AK	DRAWING NO.	REV. A
MFG. APPR.	AK	D3759	SHEET 2 OF 2
APPROVED	AK	TITLE	SCALE
DE APPR.	AK	BUSHING	NTS
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